

IN THE SPECIFICATION

On page 3 in the first paragraph of the Objects of the invention please amend the paragraph as follows:

It is an object of the invention to provide a smooth and ~~aeurate~~ accurate shape track for cutting, beveling and welding tools to follow to better quality pipe connections.

On page 19 in the third paragraph please amend the paragraph as follows:

Figure 31 shows an isometric view of the universal template 1H with the track on the end of the pins of the universal template 1H and a Chain Cutting and Beveling Machine 30A having wheels 137 and a chain 138 engaging the pipe and which is modified to have an adjustable torch arm mechanism 36 in order to allow the torch roller 33 to follow the flexible track to cut and bevel the pipe 40 to the desired shape.